



DECK PAINT

534/G150/ ALL

DESCRIPTION:

Teamac Deck Paint is a conventional, durable, protective coating for wood and metal decks.

RECOMMENDED USE:

Teamac Deck Paint can be used on suitably prepared wood and Metal decks. Can also be applied directly to GRP decks.

AVAILABILITY:

5 litre, 20 litre

FINISH:

Off-gloss

COLOUR:

Red, Green and Grey

TYPICAL S.G. (SPECIFIC GRAVITY):

1.17 to 1.31 @ 20 °C

VOLUME SOLIDS:

50 to 52.6

WET FILM THICKNESS W.F.T

75 microns

DRY FILM THICKNESS D.F.T

35 to 40 microns

EXPECTED SPREADING RATE:

13 sq.m / litre

@ 35 microns D.F.T.

The practical spreading rate may be lower as this depends on factors such as the porosity and roughness of the surface to be painted and material losses during application.

TYPICAL VISCOSITY:

4.5 Poise @ 25 °C

FLASH POINT:

Above 32 °C (closed cup)

DRYING TIME: @ RECOMMENDED D.F.T

Touch dry: 5 hours @ 20 °C

Hard dry: 24 hours @ 20 °C

Full hardness: 5 to 7 days @ 20 °C

Low temperature and high humidity will adversely affect application, drying and performance of any coating.

MINIMUM OVERCOATING TIME:

12 hours or overnight

APPLICATION SPECIAL CONDITIONS:

N/A

VOC CONTENT:

Max g / litre
394.04

VOC's (Volatile Organic Compounds) contribute to atmospheric pollution

APPLICATION DETAILS:

Application N/A
restrictions

Method: Brush or Roller Airless Spray

Thinner (Max vol): Thinners 14 (10%) Thinners 14 (10%)

Nozzle size: 0.013"

Nozzle pressure: 1800 to 2000 psi

Cleaning solvent: Thinners 14

Recoat interval: 12 hours or overnight

For further advice contact Teamac Technical Services on +44(0)1482 320194

The physical constants are subject to normal manufacturing tolerances.

"COVERING OUR CUSTOMERS' NEEDS SINCE 1908"

TEAMAC

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DECK PAINT**534/G150/ ALL****SURFACE PREPARATION:**

Ensure all surfaces are clean, dry and free from grease, oil and any other contaminants.

GRP should be abraded prior to coating to ensure an adequate "key" is produced.

Existing painted surfaces should be cleaned, degreased and sanded to ensure an adequate "key" is produced. Remove all loose, flaking material and treat bare areas as new substrate then prepare accordingly.

The information given in this data sheet is based on experience and is accurate to the best of our knowledge. No guarantee should be implied, however, as the conditions of use are beyond our control. This data sheet does not constitute a specification. In case of doubt as to the suitability of the product please contact our Technical Service Department on 01482 320194.

MIXING INSTRUCTIONS:

Mix well before use.

APPLICATION CONDITIONS:

As dictated by normal good painting practice. In confined spaces, provide adequate ventilation during application and drying.

PRECEDING COAT:

Teamac Zinc Phosphate Primer on metal, Teamac Wood Primer on wood. Direct to GRP decks.

SUBSEQUENT COAT:

Teamac Deck Paint

REMARKS:**HEALTH AND SAFETY:**

See safety data sheet - SDS 10492

ISSUED:

20 November 2009

REVISION:

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